FITTING INSTRUCTIONS

ITALIAN LONGPLATE PASSAGE SET
Recommended latch code 1172

\section*{Product codes: \\ | 8168 | 8169 | 8194 | 8195 | 8171 | 8172 |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- |

}

1. Measure the door thickness and mark the centre at the desired height for the latch.
2. Drill a 25 mm (1") diameter hole through the door edge to a depth of at least 80 mm . Ensure this hole is square to the door.
3. Mark the face of the door each side for drilling a 25 mm diameter spindle hole. The centre of the spindle hole will need to be 57 mm from the door edge (backset). For clean cut-outs, drill from both sides, meeting in the middle of the door.

4. Insert the handle on the opposite side of the door over the spindle, ensure it is straight and secure with the wood screws provided.
5. Tighten the grubscrews on the side of the levers onto the spindle for each side of the door.

Note: The grubscrews may need a re-tighten after a bedding-in period. We recommend medium strength thread-lock to be used, Windsor code:1276
6. Insert the spindle into the
latch so an even amount latch so an even amount protudes on each side of the door.
7. Insert the handle over the spindle and ensure the grooved side of the spindle is aligned with the grubscrews on the handles. Ensure the longplate is Ensure the longplate is
straight before securing with the wood screws provided.


10. Close the door against the frame and mark the latch position for fitting of the striker.
11. Router or chisel so the striker fits flush, allowing for the plastic dustbox behind the striker.
12. Secure the striker with the wood screws provided. Test the door and if necessary, adjust the striker anti-rattle tab to take up any rattle.

